

## MATERIAL DESCRIPTION

Coala 1D 80 Gloss RG is a 80  $\mu$  white gloss monomeric PVC with removable grey acrylic dispersion adhesive, laminated on a one-sided clay-coated silicone paper liner. In addition to excellent opacity and flatness, these films offer high dimensional stability. Excellent printing results with high resolution and rich colours. Particularly suitable for application on flat and slightly curved surfaces. No adhesive residue after removal, if correctly applied. Fire resistant B-s1-d0.

## PRINTER & INK COMPATIBILITY



## PRODUCT DESCRIPTION

- Carrier: monomeric PVC, highly stabilized, calendered
- Thickness: 80  $\mu$  +/- 5 %
- Adhesive: Grey acrylic dispersion, removable
- Adhesion: 2,5 N/cm (Finat FTM 1, after 24 hrs. on Stainless steel)
- Dimensional stability: Shrinkage <0.4mm (FINAT FTM 14)
- Liner: one-sided clay-coated silicone paper (135 g/m<sup>2</sup>)
- Tensile strength md: > 20 MPa (DIN EN ISO 527)
- Tensile strength cd: > 20 MPa (DIN EN ISO 527)
- Elongation md: > 160% (DIN EN ISO 527)
- Elongation cd: > 180% (DIN EN ISO 527)
- Application temperature: >10 °C

## RECOMMENDATIONS FOR LAMINATING

- Please ensure the print is perfectly dry before laminating and transporting.
- We suggest letting the material dry for at least 48 hours after printing.
- Temperature and humidity fluctuations should be avoided
- We recommend using Coala 1D Lam Matt or Gloss for laminating. If you print with UV ink, we recommend using Coala UV Lam available in Gloss, Matt or Satin finish.

### SHELF LIFE STORAGE AND CONDITIONS



- 2 years when stored in the original packaging between 20°C and 25°C at 50 % relative humidity.

## FILM THICKNESS



## DURABILITY

- Outdoor durability: 4 years (unprinted material, vertical outdoor exposure, central European normal climate)
- Temperature durability: - 40 - +80 °C

## SAFETY DATA SHEET

When used under normal conditions, this product does not generate or release any dangerous substances or hazardous chemicals. This is a non-hazardous product in accordance with the current GefStoffV and EU criteria. Therefore it is not necessary to prepare a Material Safety Data Sheet for this product. The Safety Data Sheet serves only to comply with the regulation to supply information in accordance with REACH Regulation (EC) No. 1907/2006 and is available on request. This product is not a hazardous product with regards to transportation legislation; neither does it contain substances that are hazardous to water within the meaning of the federal water act. After use, dispose of the waste product in accordance with the local / national authorities.



The following technical details are issued to the best of our knowledge, however, without any responsibility for results due to several different kinds of material and application processes. Therefore, we highly recommend that before every usage a test should be conducted on the original material. Antalis cannot be responsible for any damage to the printer caused by printing our media.

